



# User Manual

## PSM/PSA Series



Please read this manual carefully and keep it safe for proper use



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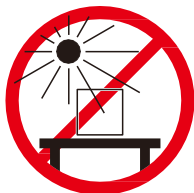
## 32 COMPONENTS LIST

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## 1. INTRODUCTION

PSA/PSM series work on electromagnetic force compensation technology and micro processor which implements high speed stabilization and high reliability. It can be widely used in industry, agriculture, commerce, schools, scientific research and other institutions to quickly weighing the quality and quantity of objects.

### Safety Precautions



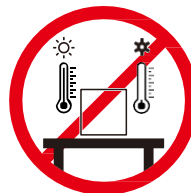
Avoid direct sunlight



Avoid vibrations



Avoid strong drafts

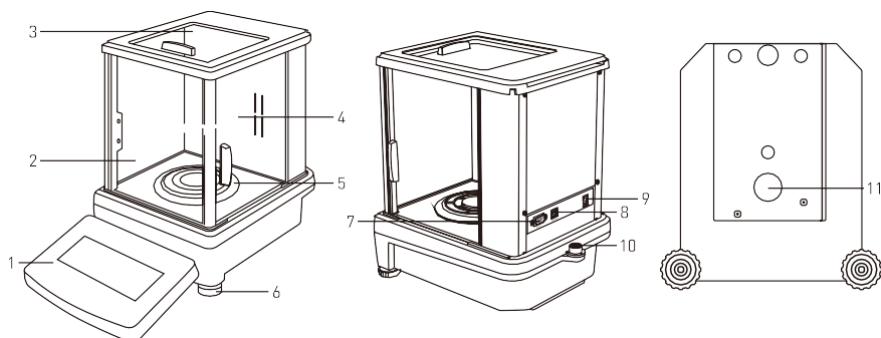


Avoid temperature  
fluctuations

\*Verify that the AC Adapter input voltage matches the local AC power supply.

\*Sufficient spacing for balances: >15cm all around the instrument.

## Diagram

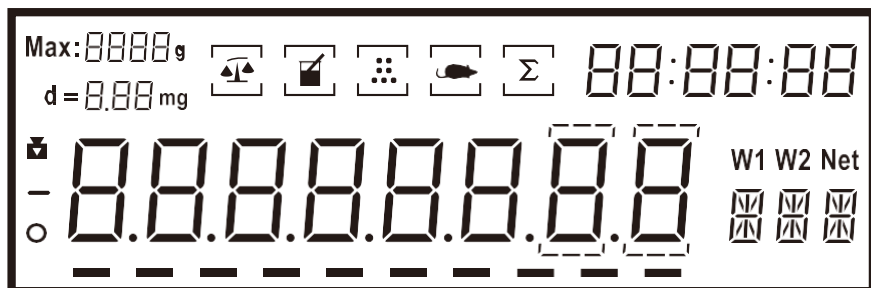


1	Terminal	8	USB-B port
2	Front panel draft shield	9	Socket for power adapter
3	Top door draft shield	10	Bubble level
4	Side door draft shield(right/left)	11	Below weighing(optional)
5	Weighing pan		Press button
6	Leveling feet		Put weight or object on the pan
7	RS232 interface		Take off the weight or object

## Button



## Display information



No.	Display	Describe
1	Max: 0000 g d = 0.00 mg	Model display
2		Internal calibration sign
3	—	Negative weight value
4	○	Stable value
5		Weighing sign
6		Density determination
7		Piece counting
8		Dynamic weighing
9		Summation
10	— — — — —	Progress bar
11	00:00:00	Time setting
12	W1 W2	W1: weight in air, W2: weight in liquid
13		Unauthenticated numbers
14		Unit display

## Parameter

### PSA Series Analytical Balance

Model	PSA120	PSA220	PSA320	PSA420	PSA520
Capacity:	120g	220g	320g	420g	520g
Readability:	0.1mg				
Linearity:	± 0.2mg		± 0.3mg		
Repeatability:	± 0.1mg		± 0.2mg		
Calibration:	Internal				
Stability time:	1,5s		2s		
Working Temp:	10-40°C				
Accuracy Class:	CLASS I				
Pan size:	Ø90mm				
Output Interface:	RS232 Serial,USB				
Dimensions:	40cm x 22cm x 31cm				
Net Wight:	6280g				
Power Supply	AC110-240V				

### PSM Series Semi Micro Balance

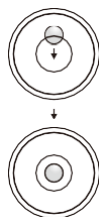
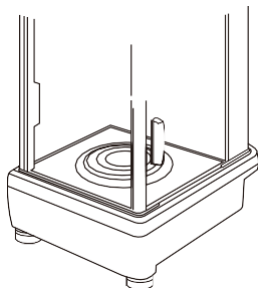
Model	PSM1055	PSM2055	PSM105	PSM125
Capacity:	100g/51g	220g/51g	100g	120g
Readability:	0.1mg/0.01mg		0.01mg	
Linearity:	± 0.2mg/± 0.05mg		± 0.05mg	
Repeatability:	± 0.2mg/± 0.03mg		± 0.03mg	
Calibration:	Internal			
Stability time:	≤4s			
Working Temp:	10-40℃			
Accuracy Class:	CLASS I			
Pan size:	Ø90mm			
Output Interface:	RS232 Serial,USB			
Dimensions:	40cm x 22cm x 31cm			
Net Wight:	6280g			
Power Supply	AC110-240V			



## 2. PREPARATION

### Leveling the Balance

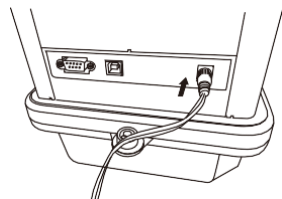
- 1 Put the balance on the stable desk, the desk can not be moved.
- 2 adjust the 2 Leveling Feet on the bottom, until the bubble is centered in the circle, then installing the scale pan:



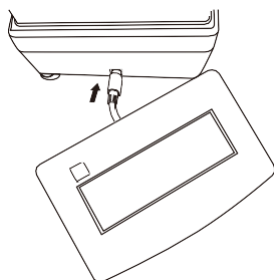
- |                           |   |
|---------------------------|---|
| <b>bubble right above</b> | clockwise rotate two leveling feet  |
| <b>bubble right below</b> | counterclockwise rotate two leveling feet                                       |
| <b>bubble left</b>        | counterclockwise rotate left leveling foot clockwise rotate right leveling foot |
| <b>bubble right</b>       | counterclockwise rotate right leveling foot clockwise rotate left leveling foot |

### Connecting and Switching on

- 1 Plug in the AC/CD adapter
- 2 Connect the terminal with the balance



- 2 Connect the terminal with the balance



- 3 Press ON/OFF button



Balance enter the weighing interface

When the operating temperature changed, put the balance in the new place for 2 hours in the state of "power on", to make the balance comply with the new temperature.

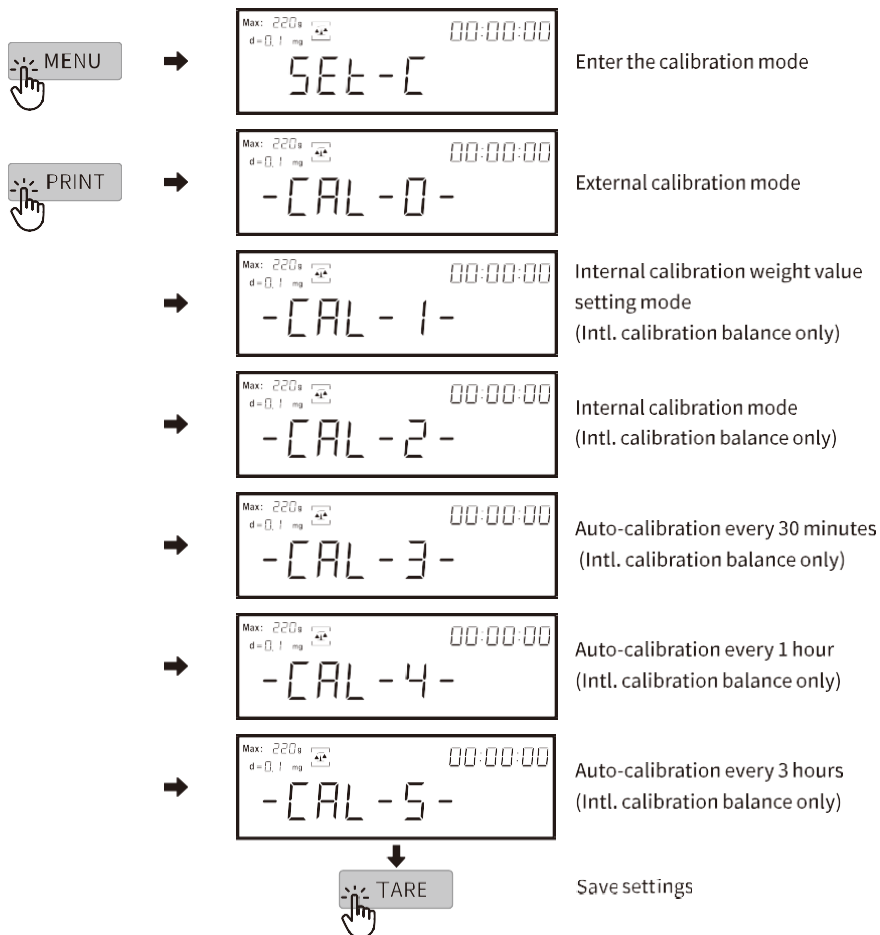
Attention: If the number on display is not stable in first boot, this occurred by operating temperature you can press "TARE" button repeatedly and lay aside for 30 minutes

### 3. CALIBRATION

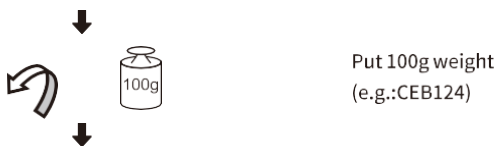
In order to get accurate weighing result, balance should be calibrated before the below usage scenarios.

- 1 Before first use
- 2 Balance power off for long time or power error.
- 3 After changing the operating environment.
- 4 Perform regularly in weighing procedure.

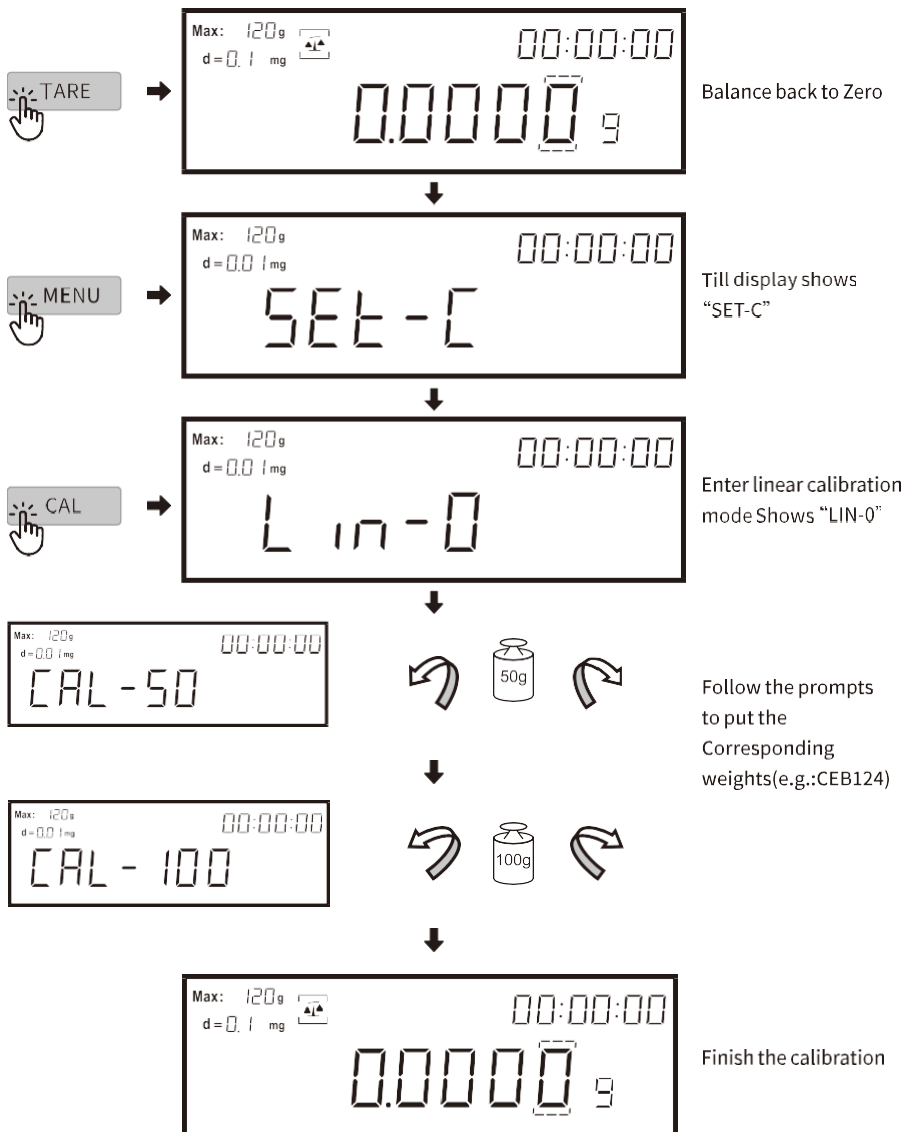
Chose the calibration methods (follow the sequence)



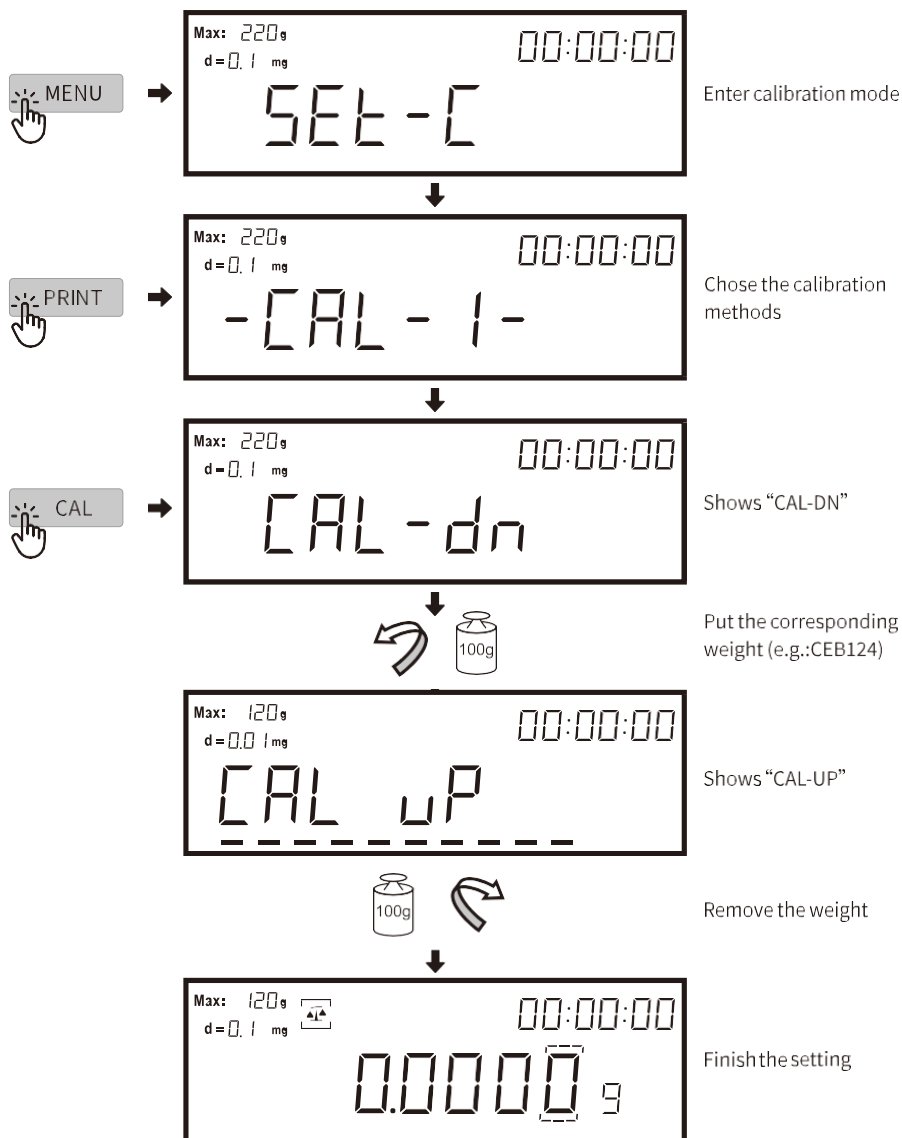
## External calibration(single-point calibration)



## LinearCalibration



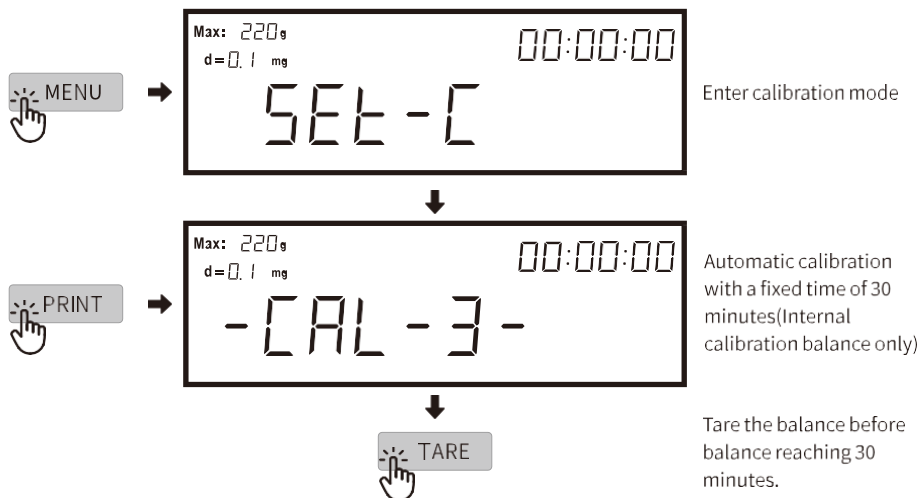
Internal calibration weight value setting (Intl. calibration balance only)



## Weight value setting

If the balance model is an internal calibration model, please directly press the calibration button to calibrate.

## Auto-calibration



Remark: Balance should keep "0.0000", Tare the balance if balance not shown "0.0000" when reach 30 minutes.

## 4. SET UP AND OPERATION

### Balance set up

#### Unit conversion



Default unit "g"



Default unit "oz"



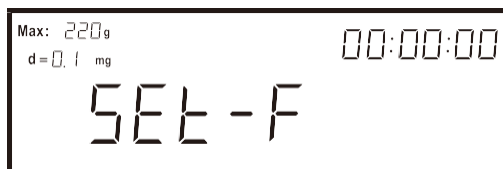
Default unit "ct"



Default unit "mg"

Remark: Other units are customizable

## Baud rate setting



Enter Baud rate  
setting mode



Baud rate is 1200



Baud rate is 2400



Baud rate is 4800



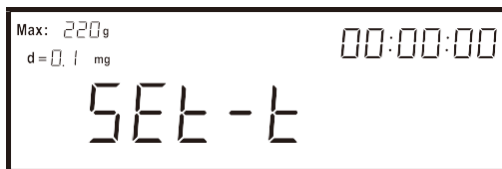
Baud rate is 9600



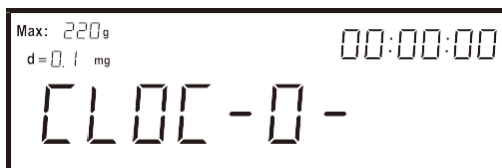
Save settings



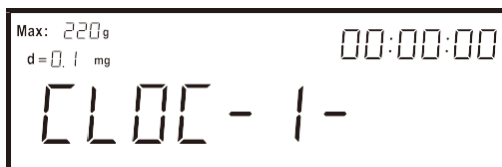
# Time setting



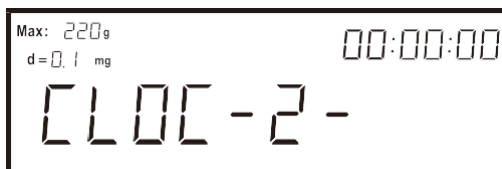
Enter time  
setting mode



Set second



Set minute



Set hour



1-2-3---9



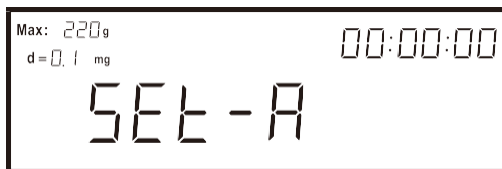
9-8-7---1

CAL: increase  
MENU: decrease



Save settings

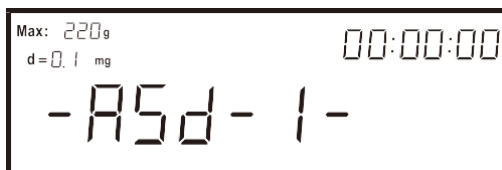
## Sensitivity setting



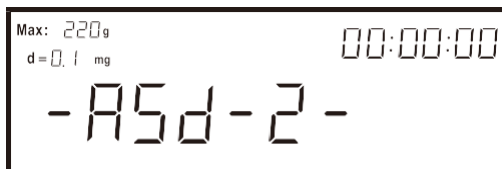
Enter sensitivity  
setting mode



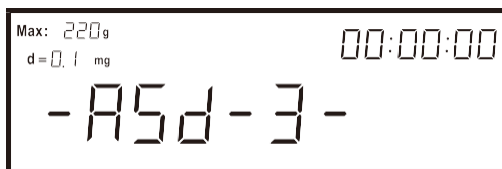
-ASD-0- highest  
sensitivity



-ASD-1- high  
sensitivity



-ASD-2- medium  
sensitivity



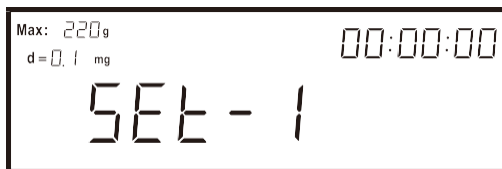
-ASD-3- Low  
sensitivity



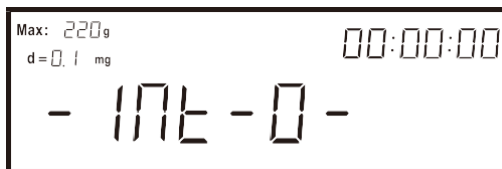
Save settings

REMARK: factory setting sensitivity “-ASD-3-”, suitable for most using environment.  
Higher sensitivity required better environment. Do not adjust the sensitivity without consulting the factory.

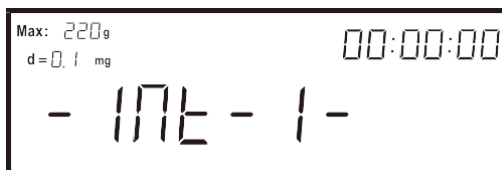
## Filter level setting



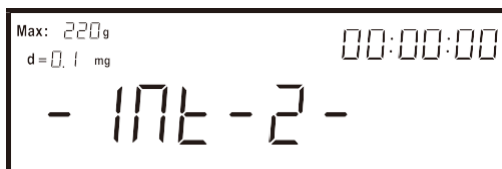
Enter Filter level  
setting mode



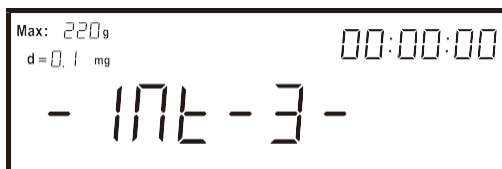
-Int-0- filter level  
highest



-Int-1- filter level  
high



-Int-2- filter level  
medium



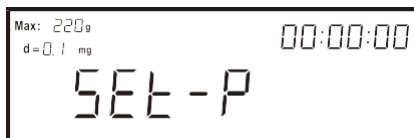
-Int-3- filter level  
low



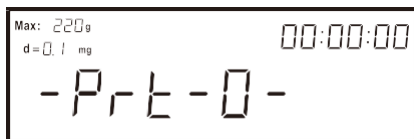
Save settings

REMARK: filter level is the internal calculating time of balance, factory setting is "-Int-3-", do not change by yourself without professional instruction.

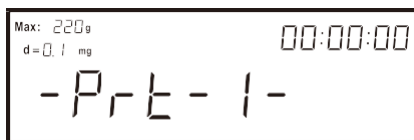
## Print setting



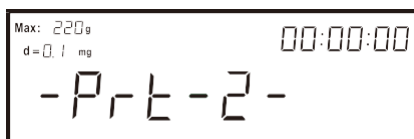
Enter Print setting mode



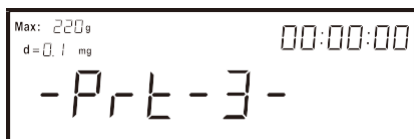
-Prt-0- press "PRINT"  
printing



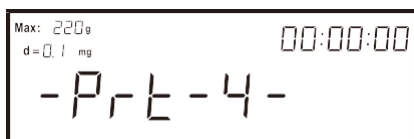
-Prt-1- interval 0.5s  
printing



-Prt-2- interval 1s  
printing



-Prt-3- interval 2s  
printing



-Prt-4- interval 3s  
printing



Save settings

**Rs232 interface****- Connection**

Balance (9 pins)	PC/Printer (9 pins)
RXD (Input) 2 .....	2
TXD (Output) 3 .....	3
GND (Ground) 5 .....	5

- The baudrate by default is 9600 bps (see Baudrate setting)
- Data format: 10 bits, 0 as start bit, 1 as stop bit, 8 digits (ASCII code) - No odd and even numbers adjusting
- Data output: by default is continuous mode. The data output mode can be changed into press output, timing output and continuous output (see Data output setting)

**- Output data format**

1	2	3	4	5	6	7	8	9	10	11	12	13	14	15
Type or data	Data	Data	Data	Data	Data or dot	Data or dot	Data	Data	Data	Unit	Unit	Unit	Return	Line feed

## OPERATION

### Simple weighing



Under weighing interface

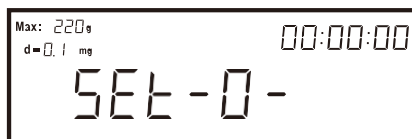


Put object on the scale pan

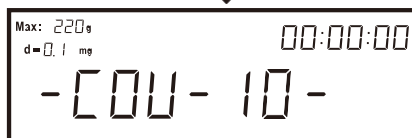


Get object weight

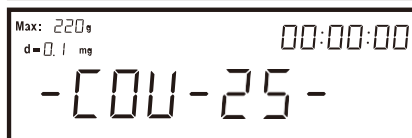
### Piece counting



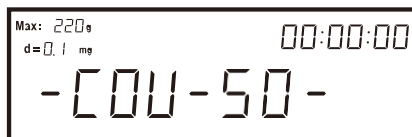
Enter piece counting mode



-COU-10- sample quantity  
10PCS



-COU-10- sample quantity  
25PCS

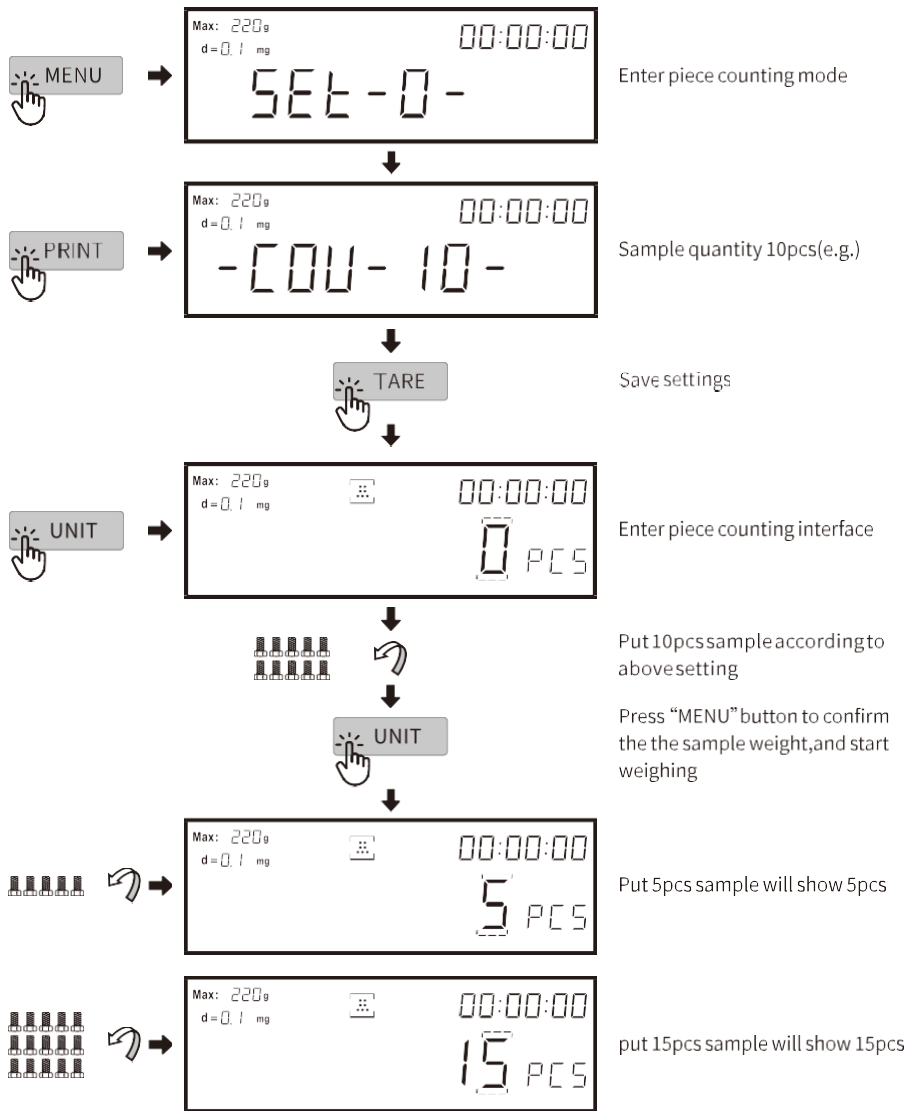


-COU-10- sample quantity  
50PCS



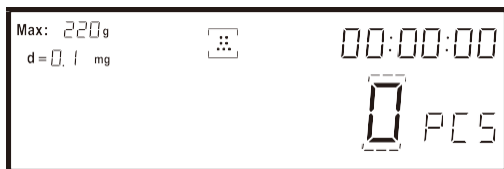
Save settings

## Piece counting

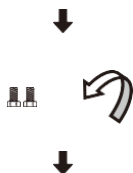


Remark: If test the same sample second time, don't need re-sampling.

## Percent weighing



Enter percent weighing mod



Put the contrast target sample e.g.: 2pcs screws



Save the sample weight  
Shows "100.00"(100%)



Put the contrast sample  
e.g.: 1pc screw, shows  
50.00(50%)



Put the contrast sample  
e.g. 1pc screw, shows  
200.00(200%)

Remark: If use the same contrast second time, don't need re-sampling.



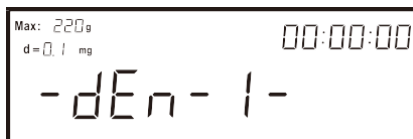
# Density determination (need gravity kit - optional)



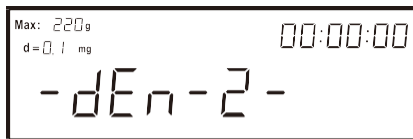
Enter density determination mode



-dEn-0- Close density weighing



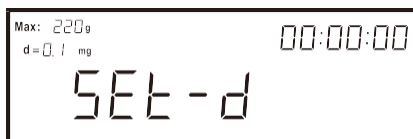
-dEn-1- Open solid density weighing



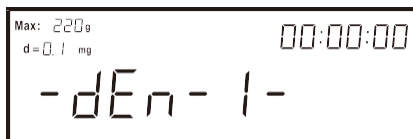
-dEn-2- Open liquid density weighing



Saves settings, shows '✓' and "W1"



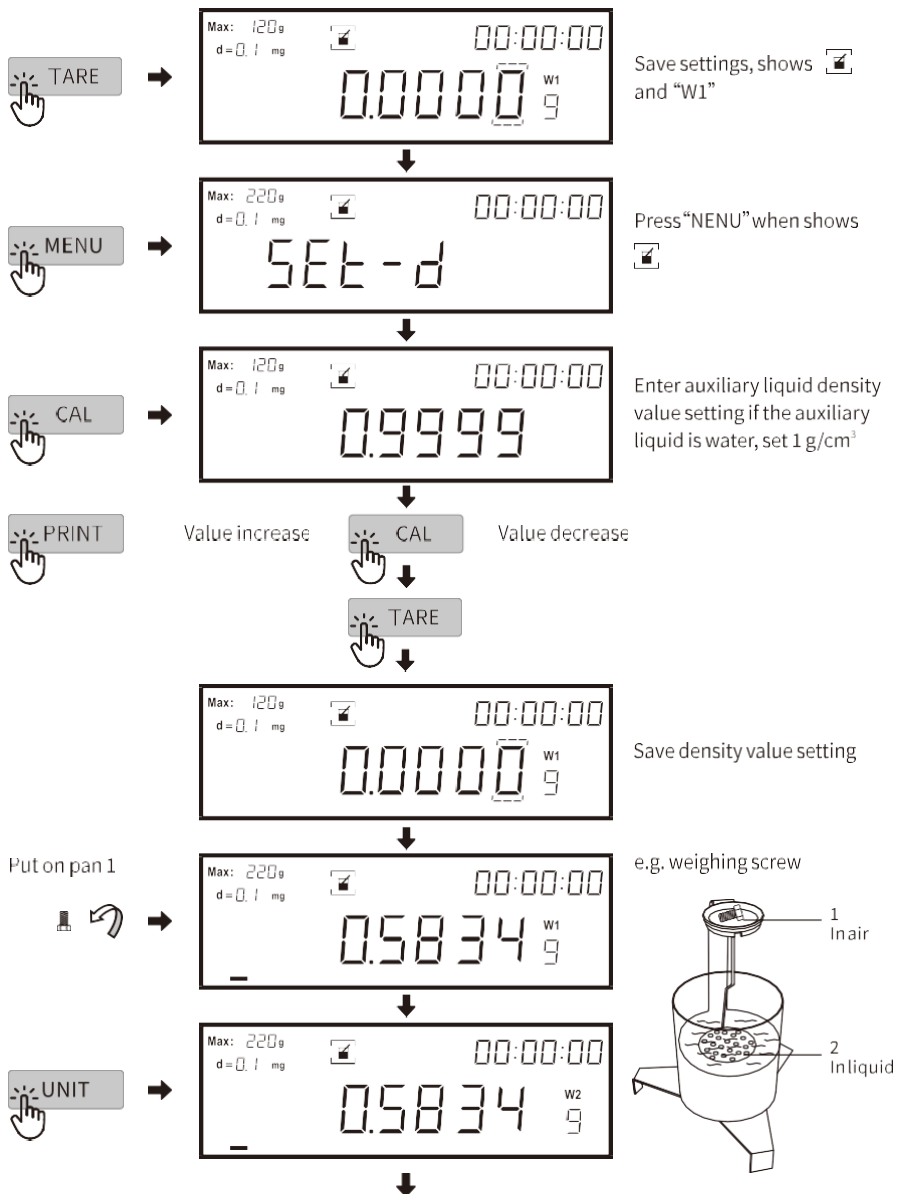
Enter density determination mode



-dEn-1- Open solid density weighing



# Density determination (need gravity kit - optional)

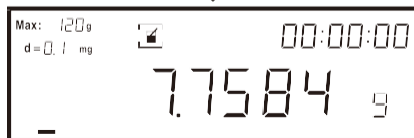


# Density determination (need gravity kit - optional)

Put on pan 2

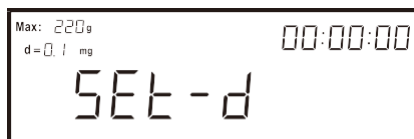


UNIT



Show result of density

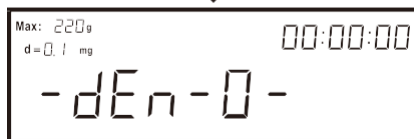
MENU



If do not measure, enter density determination mode again



PRINT



-dEn-0- Close density weighing



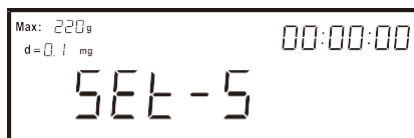
TARE



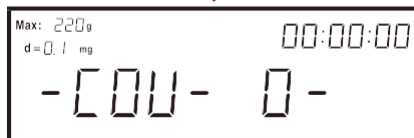
Exit desity determination

Remark: Liquid density weighing, need particular density kit, please consult manufacturer of operating instruction.

## Dynamic weighing



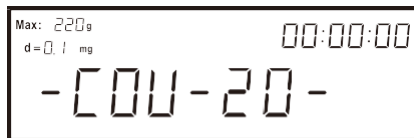
Enter dynamic weighing mode



-COU-0- close dynamic weighing



-COU-10- data sampling 10 times



-COU-20- data sampling 20 times



Save setting, display shows



Put the sample on the scale pan



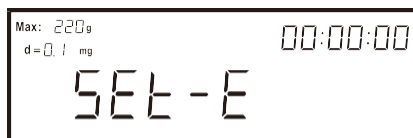
flicker,  
dynamic weighing starting



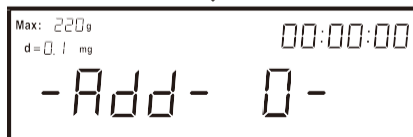
stop flickering,  
weighing finish display shows the final result



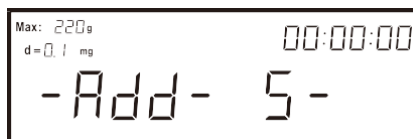
## Summation Function



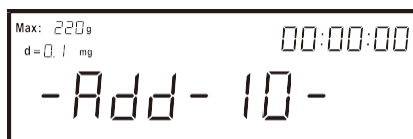
Enter summation function mode



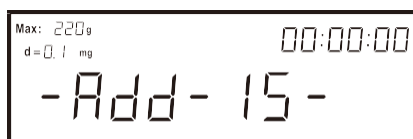
-Add-0- close summation function



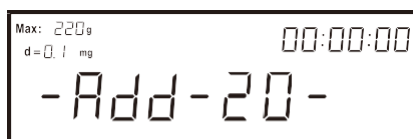
-Add-5- accumulate 5 times weighing value



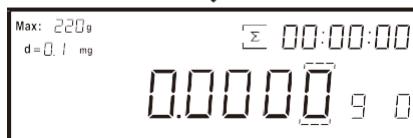
-Add-10- accumulate 10 times weighing value



-Add-15- accumulate 15 times weighing value

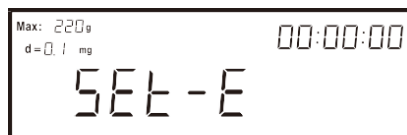


-Add-20- accumulate 20 times weighing value

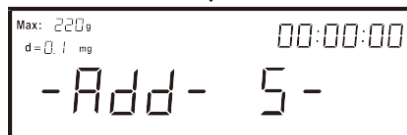


Save setting, display shows  $\Sigma$

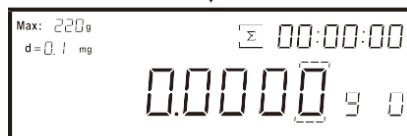
## Summation Function



Enter summation function mode



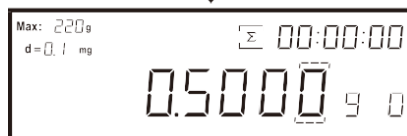
-Add-5- accumulate 5 times weighing value(e.g.)



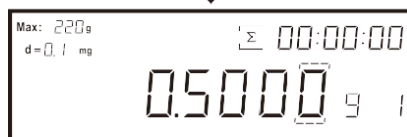
Save setting, enter weighing mode



Target object 1



Put on target object 1 (e.g.:screw)



Record value of target object1, bottom right corner shows "1" time



Target object 1



Remove target object 1, balance back to zero



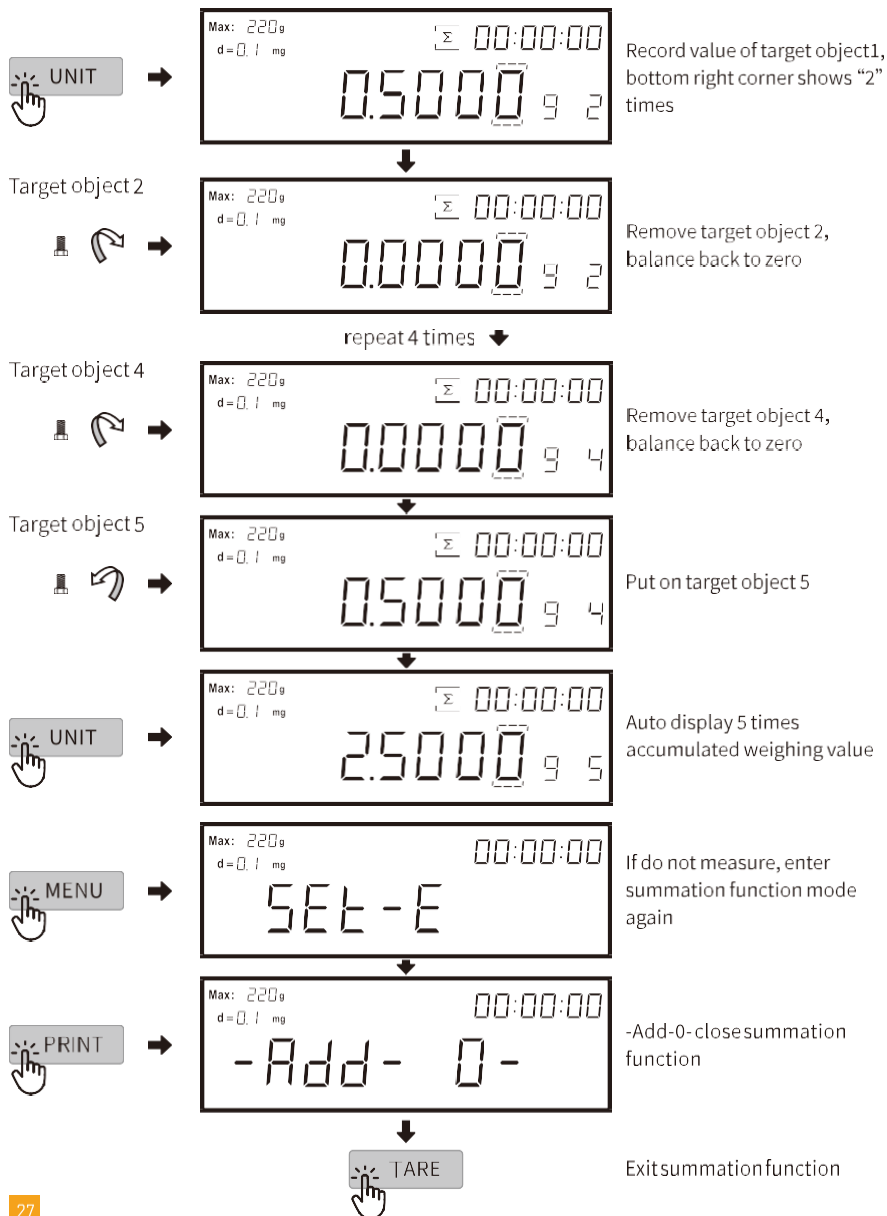
Target object 2



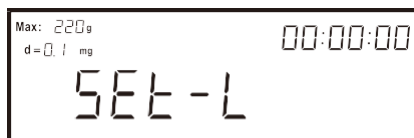
Put on target object 2



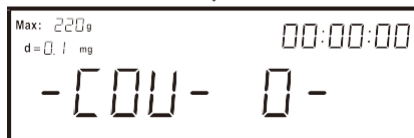
## Summation Function



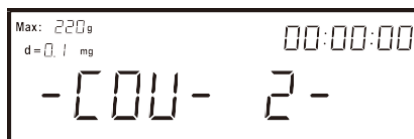
## Pipette calibration



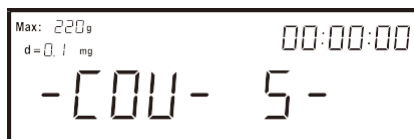
Enter pipette calibration mode



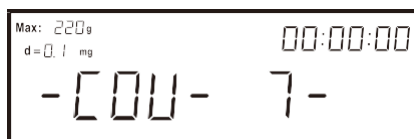
-COU-0- close pipette calibration



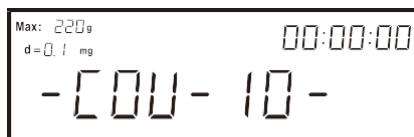
-COU-2- get 2 times weighing value as reference



-COU-5- get 5 times weighing value as reference



-COU-7- get 7 times weighing value as reference



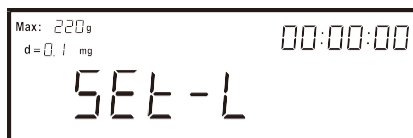
-COU-10- get 10 times weighing value as reference



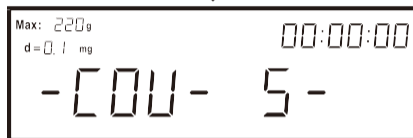
Save settings, enter calibration mode



## Pipette calibration



Enter pipette calibration mode



-COU-5 get 5 times weighing value as reference



Save settings, enter calibration mode



Drop 100ul 1<sup>st</sup>



Absorb 100ul by pipette, drop into the container, 1<sup>st</sup> time



Record 1<sup>st</sup> titration value



Remove 1<sup>st</sup> value Balance back to zero

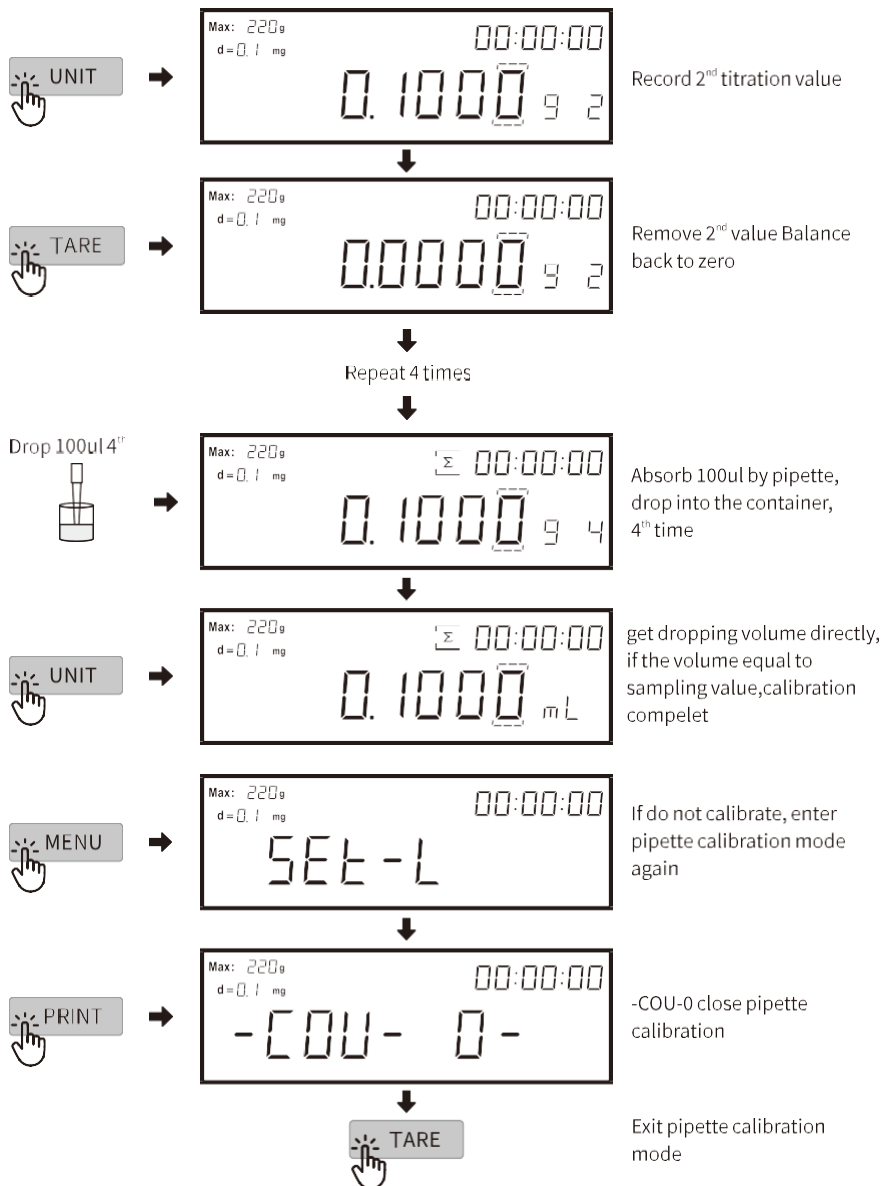


Drop 100ul 2<sup>nd</sup>

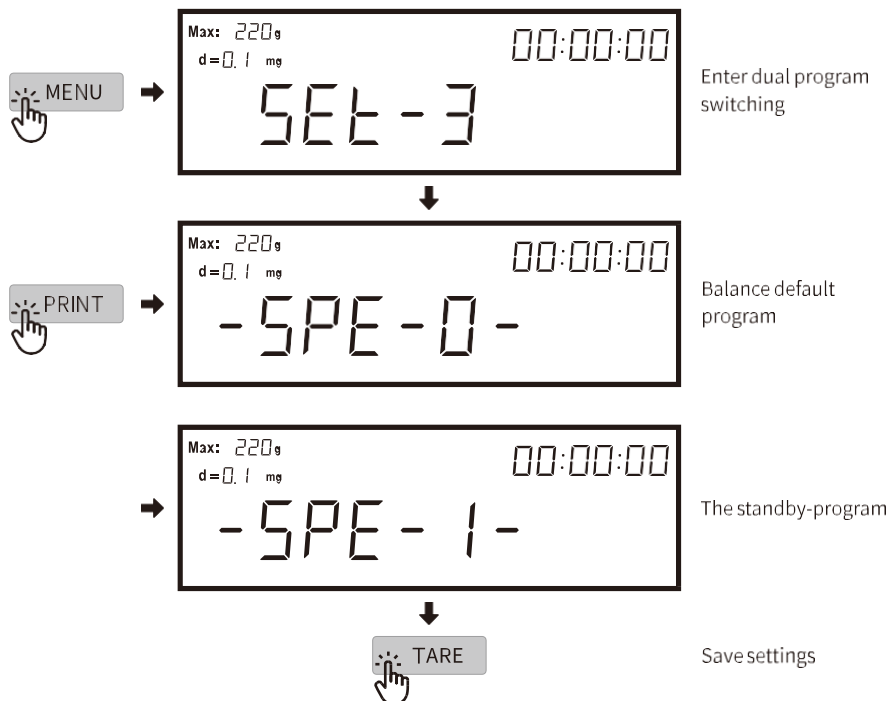


Absorb 100ul by pipette, drop into the container, 2<sup>nd</sup> time

## Pipette calibration



## Dual program switching



Remark: when switch to another program, please make a linear calibration again to unlock the balance.

## 5.TROUBLESHOOTING

Problem	Cause	Solution
No display	No power supply; Fuse damaged; Power transformer is damaged.	Plug in adapter; Change the fuse; Change the power transformer; If problem persists, send the balance to the technical service for repair.
Unstable display	Bad working conditions; Air flow something between the scale pan and working table; The power exceeds its permissible value and is unstable; Static electricity.	Improve the working condition, close the windshield; Remove the pan and clean well the balance surface; Connect the balance to power supply 110-220 V AC; Static elimination.
Poor accuracy	Improper calibration; The weight of the recipient has not been tared; Big temperature difference; The balance is not horizontal.	Make calibration; Make tare; Put into suitable environment; Adjust level of balance.

## 6.COMPONENTSLIST

Balance	1
Balance pan	1
Adapter	1
Instruction manual	1
Weight(external)	1
(calibration) glove	1